

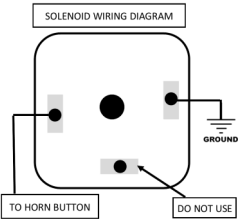


Model # 6885 BlastMaster Plus™ Air Valve Upgrade

Installation Instructions

Need Help? Call Tech Support (520) 579-1531

SOLENOID VALVE WIRING



Remove the small screw from center of wiring cover on solenoid.

Separate the wiring cover from the connector block by gently pulling on the cover. If the connector block remains in the cover, take the small screw and press the head of the screw into the hole to push the block from the cover. Plug the wiring block back onto the solenoid.

Feed the power and ground wires through the cover and connect to the wiring block as shown in the diagram. Replace the cover over the wiring block. Be sure the cover is properly seated in the rubber base before tightening the screw. The cover can be placed over the wiring block facing in any direction.



LAYOUT OF FITTINGS AND SOLENOID VALVES

The fittings and valves will be assembled as shown below. The grey lines represent the air line. The additional fittings needed to complete the assembly are components of the Model 230 horn. You will need to remove those fittings from the 230 horns to complete the installation.

The 51414NPTL (J) is used when installing the #6885 on select Kleinn Direct Fit Train Horn Kits.

Arrow cast in housing points toward horn

The air line is very stiff. Using a heat gun to carefully soften the ends will make connecting the air lines easier. Be careful not to kink lines when heating.

COMPONENT LIST

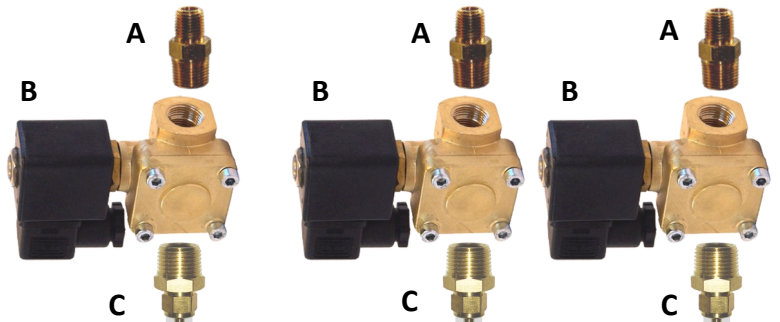
Ref.	Part #	# Incl.
A	53814N	2
B	VX6003	2
C	51438	2
D	51414	1
E	51414L	2
F	54014	1
G	51214	2
H	51238	1
I	51212	1
J	51414NPTL	1
K	25014-1	1
L	25012-1	1
M	JUICE-1	1

A vial of JUICE-1 is included for a leak free installation.

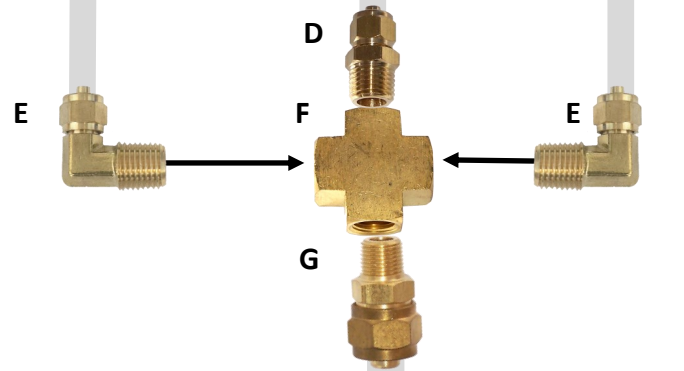
This Stuff Really Works!



THESE THREE FITTINGS SCREW INTO HORN BASES



1/4" AIR LINE CONNECTS THE FITTINGS ABOVE AND BELOW



1/2" AIR LINE TO AIR TANK - 3 TANK FITTINGS SUPPLIED

